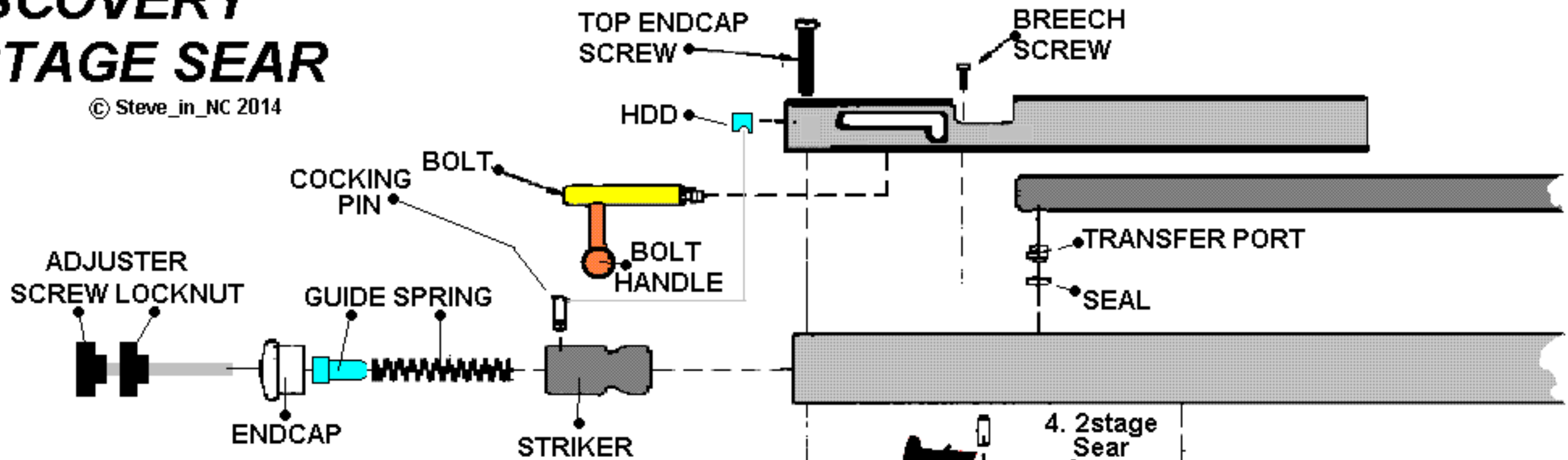


DISCOVERY 2-STAGE SEAR

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2-STAGE SEAR INSTALLATION

Verify that Rifle is Unloaded and Uncocked!

Safety FIRST!!

1. REMOVE SAFETY BUTTON
2. REMOVE STOCK
3. REMOVE TRIGGER COVER PLATE
4. REPLACE STOCK SEAR WITH 2 STAGE SEAR
5. REMOVE REDUNDANT BIAS SPRING
6. MODIFY AND REINSTALL NOTCHED TRANSFER BAR
7. REPLACE TRIGGER COVER PLATE
8. REPLACE STOCK
9. REPLACE SAFETY BUTTON
10. TEST TRIGGER
11. IF SATISFACTORY, DONE.
IF TOO LIGHT OR GUN WON'T COCK, ADJUST SCREW 1/4 TURN COUNTER-CLOCKWISE. IF TOO HEAVY, ADJUST 1/4 TURN CLOCKWISE.
12. REASSEMBLE AND TEST FROM STEP 7.

